

PET



佛山市利和精密机械有限公司

Foshan Lihe Precision Machinery Co., Ltd.

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手机画册
Mobile phone album



公众号
Public account

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Company values

企业价值观

⊗ 尽责 Responsibility

- “尽责是做好工作的根本”——
- ① 爱岗敬业、遵章守纪、传播正能量
 - ② 积极主动、持续学习、追求进步
 - ③ 坚韧执着、精益求精
 - ④ 不推卸、有担当、主动补位

- "Conscientiousness is the foundation of doing a good job"——
- ① Love and be dedicated to work, abide by rules and regulations, and spread positive energy
 - ② Be proactive, keep learning, and pursue progress
 - ③ Perseverance and perseverance, keep improving
 - ④ Do not shirk, be responsible, and take the initiative to fill the position

👥 合作 Cooperation

- “目标一致，合作共赢”——
- ① 客户至上是我们永恒的承诺
 - ② 始终聚焦团队目标，达成一致，共守规则
 - ③ 以团队利益为先，开诚布公、就事论事、解决问题
 - ④ 主动分享，互信互助

- "Same goal, win-win cooperation"——
- ① Customer first is our eternal commitment
 - ② Always focus on team goals, reach consensus, and abide by the rules
 - ③ Put the interests of the team first, be open and honest, discuss matters, solve problems
 - ④ Active sharing, mutual trust and mutual assistance

🕒 高效 Efficiency

- “以终为始，用科学的工作方法提升效益”——
- ① 目标清晰合理，以结果为导向
 - ② 合理配置资源，将效益最大化
 - ③ 计划保障，快速执行
 - ④ 创新工作方式方法，挖掘优化机会，致力提升企业效益

- "Begin with the end in mind and use scientific working methods to improve efficiency"——
- ① The goal is clear and reasonable, and results-oriented
 - ② Allocate resources reasonably to maximize benefits
 - ③ Plan guarantee, fast implementation
 - ④ Innovate working methods and methods, explore opportunities for optimization, and strive to improve corporate efficiency

👤 卓越 Excellence

- “追求达成超出预期的工作成果”——
- ① 工作成果在质量、数量、效率、效益等方面超越之前设定的预期目标
 - ② 我们正以朝阳升起之势大步前进，诚挚地期待并邀请各方客户能与我们携手共赢，和谐发展，共创美好未来

- "Pursue to achieve work results that exceed expectations"——
- ① The work results exceed the previously set expectations in terms of quality, quantity, efficiency, effectiveness, etc
 - ② We are making great strides with the rising sun, and sincerely expect and invite all customers to join hands with us for win-win, harmonious development and a better future

Company profile

公司简介

佛山市利和精密机械有限公司，坐落于中国天下四聚、四大名镇之一，在广东省经济发展中处于领先地位，是国务院确定的中国重要的制造业基地、珠三角地区西翼经贸中心和综合交通枢纽的佛山市，园区占地面积逾 15000 多平方米。

公司一直秉承“利客为根，和人为本”的经营理念，致力于提升产品在行业内的竞争力，始终坚持“以客户的需求和满意”为核心，以“仁爱、诚信、创新”为宗旨，不断的用优质、具有创新的产品，为客户提供更大的价值回报和服务，与客户携手共进，互利共赢。“用心创造行业最高性价比的产品”是佛山利和公司永远的追求。公司由一批 PET 高端模具行业多年工作经验的研发人员、管理人员和生产人员组成。以“做一行，爱一行，精一行”的工作精神服务公司与客户。

公司主营制造生产各种 PET 精密吹瓶模具 / 注坯模具 / 瓶盖模具和设备精密零配件等。产品服务应用于：饮料、水、食用油、医药、日化用品、食品等行业。模具广泛配套国内 / 外品牌：吹瓶设备、灌装设备、注塑设备、套标设备及贴标设备等精密加工零件。

Foshan Lihe Precision Machinery Co., Ltd., located in one of the four famous towns in China, is in a leading position in the economic development of Guangdong Province. It is an important manufacturing base in China identified by The State Council, an economic and trade center and a comprehensive transportation hub in the west of the Pearl River Delta region, with an area of over 15,000 square meters.

The company has been adhering to the "Li customer as the root, and people-oriented" business philosophy, is committed to improving the competitiveness of products in the industry, always adhere to the "customer needs and satisfaction" as the core, to "love, integrity, innovation" for the purpose, constantly with high quality, innovative products, to provide customers with greater value return and service, and work together with customers, mutual benefit and win-win. "To create the industry's highest cost-effective products" is the eternal pursuit of Foshan Lihe Company. The company is composed of a group of R&D personnel, management personnel and production personnel with many years of work experience in the PET high-end mold industry. To "do a line, love a line, fine line" work spirit to serve the company and customers.

The company mainly produces all kinds of PET precision blowing mold/injection mold/bottle cap mold and equipment precision spare parts. Products and services are used in: beverage, water, edible oil, medicine, daily chemical supplies, food and other industries. Molds are widely supported by domestic/foreign brands: blowing equipment, filling equipment, injection equipment, marking equipment and other precision machining parts.



Office/production workshop

办公 / 生产车间



精英队伍
Elite team

Machining equipment

加工设备

日本马扎克、牧野、冈本、美国哈斯、哈挺、北京精雕等。
Mazak, Makino, Okamoto from Japan, Haas, Hardting from USA, Beijing Jingdiao, etc.



QC equipment

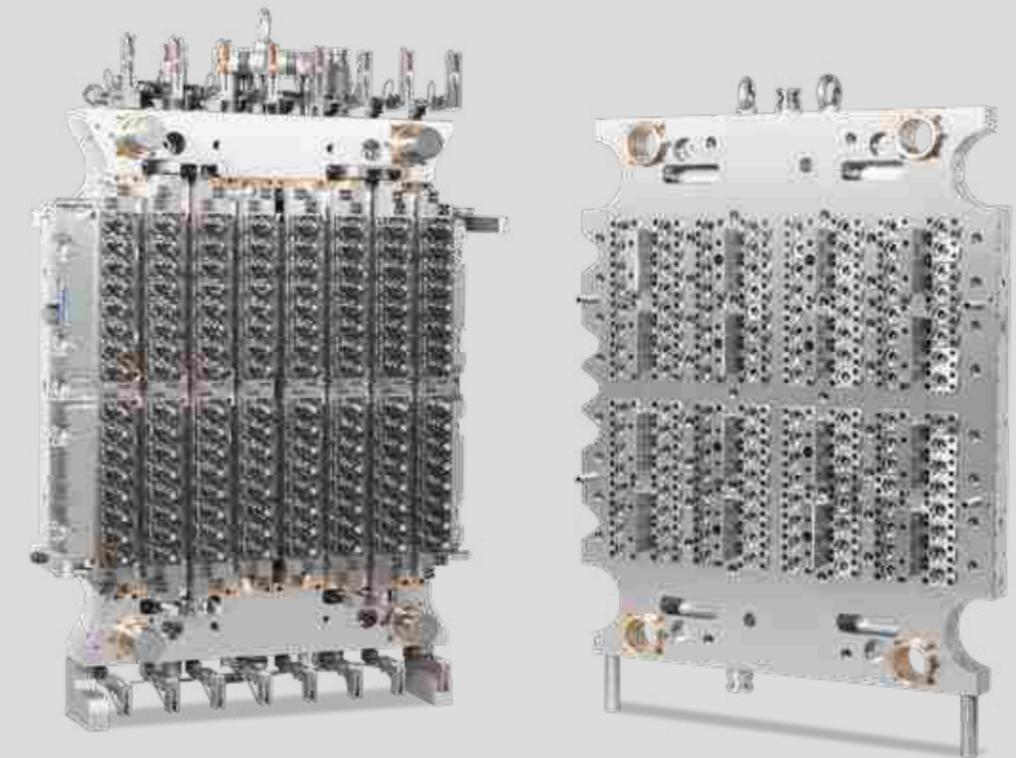
检测设备

蔡司三坐标、3D 轮廓扫描仪、二次元投影仪、瓶样检测设备等等。
Zeiss 3D tester, 3D profile scanner, quadratic projector, bottle sample inspection equipment, etc.



精良设备
Sophisticated equipment





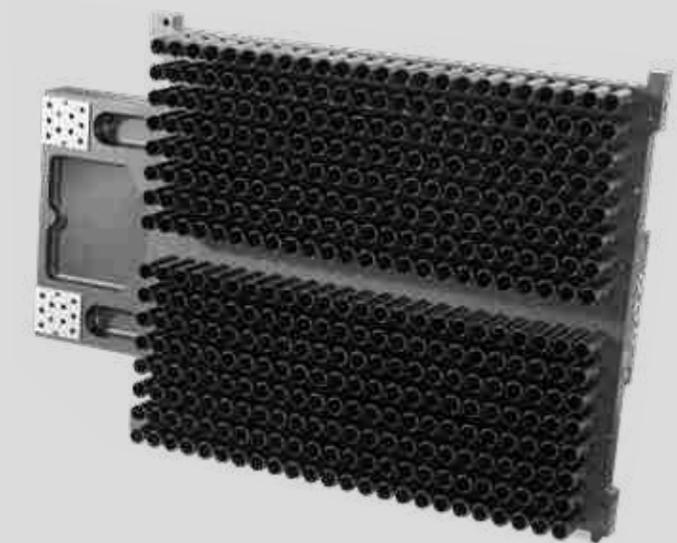
Preform mold 注坯模具

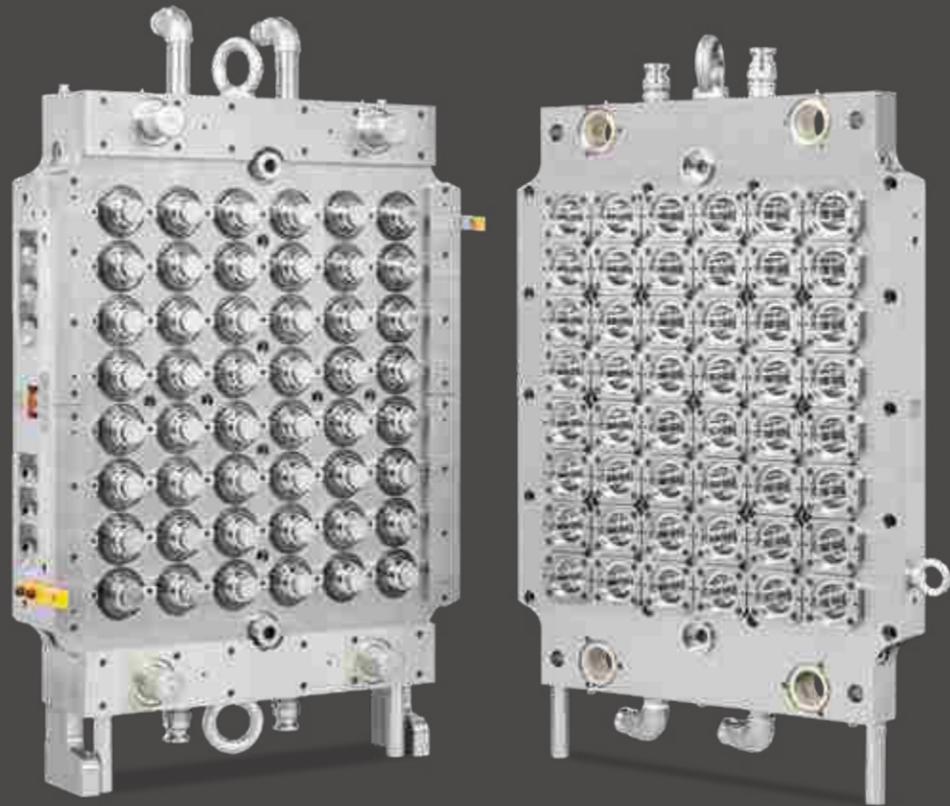


Preform mold 注坯模具

- 1、规格：32腔、48腔、56腔、72腔、96腔、128腔、144腔、160腔注坯冷模。
- 2、瓶口：1716、1810、3025、1881、2925、2622、38mm等规格瓶口。
- 3、适用机台：HUSKY、UNIQUE、NETSTAL、KATA等注坯专用设备。

1. Specification: 32, 48, 56, 72, 96, 128, 144 and 160 cavities.
2. Neck finishes: 1716, 1810, 3025, 1881, 2925, 2622, and 38mm.
3. Applied to: different brands of preform injection molding machine such as HUSKY, UNIQUE, NETSTAL, and KATA.



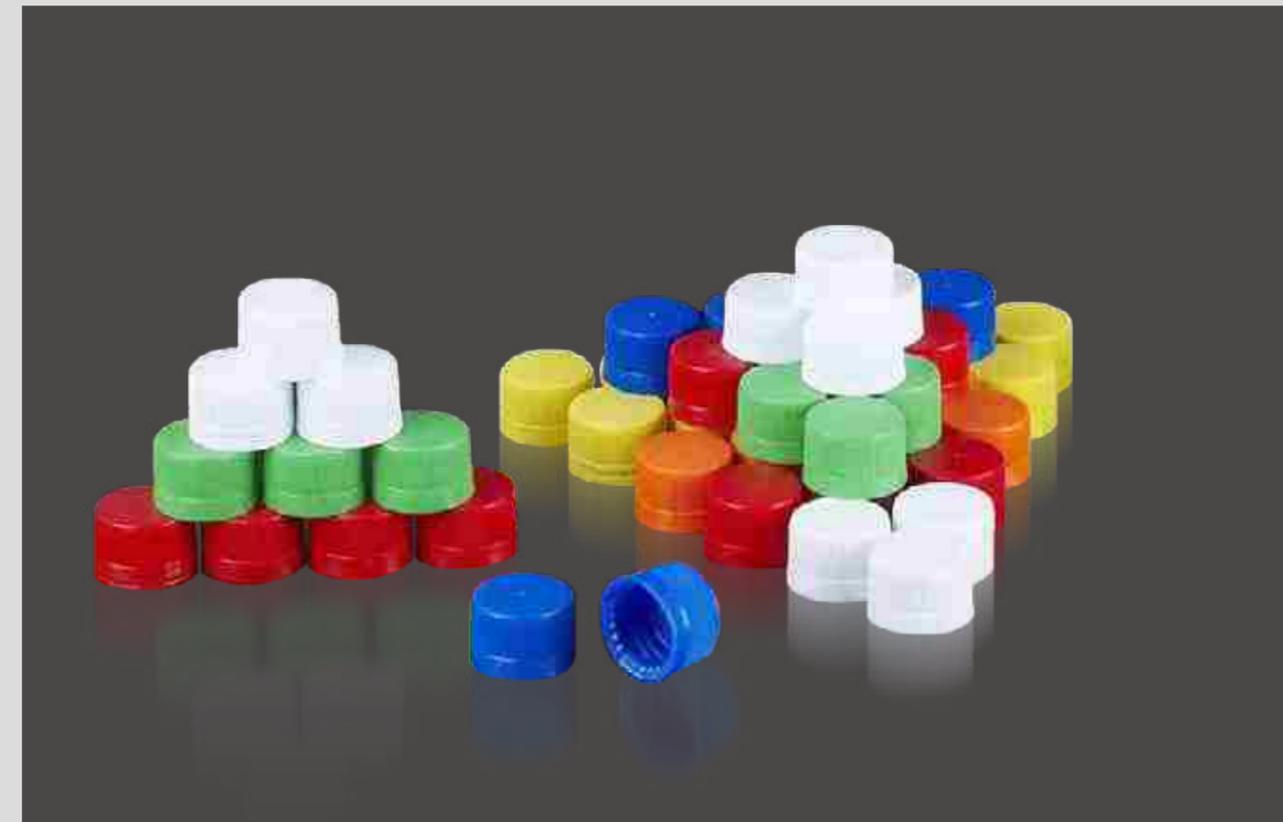


Closure mold 瓶盖模具



- 1、规格：单片盖，两片盖。
- 2、瓶口：26mm、28mm、2925、3025、38mm 等规格的瓶盖。
- 3、腔数：12腔至 72腔。
- 4、适用机台：注射瓶盖设备、SACMI 压盖设备。
- 5、应用范围：水、果汁、茶饮料等各种饮料瓶盖；食用油、酱油等调味料瓶盖，化妆品、保健品、药品、食品等领域的各种瓶盖。

1. Specification: one-piece cap and two-piece cap.
2. Neck finishes: different specification such as 26mm, 28mm, 2925, 3025, and 38mm.
3. Cavities: from 12 to 72 cavities.
4. Applied to: different brands of closure injection molding machine and SACMI compression machine.
5. Application:
Beverage such as water, juice, and tea drinks.
Edible oil, condiment, and soya sauce.
Cosmetic, health-care products, pharmaceutical, and food.



Compression mold 压盖模具



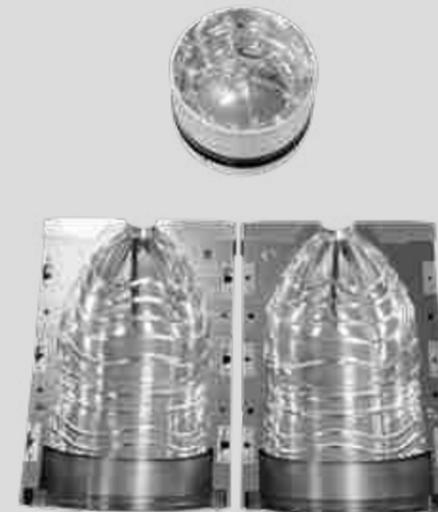
压盖模具成型零件
Compression closure molding parts



压盖模具成型零件
Compression closure molding parts



⊕ 一次性桶装水吹瓶模具
Blow mold for disposable bottled water



⊕ 分体式快换结构吹瓶模具
Split type quick change structure blow mold



Blow mold 吹瓶模具



— 吹瓶模具应用于 Blow mold is applied to

- 1、SIDEL、KRONES、SIG/KHS、新美星、达意隆等各种型号的两步法吹瓶设备。
- 2、SIPA、ASB、AOKI 等各种型号的一步法吹瓶设备。
- 3、水瓶、碳酸瓶、热灌装瓶、无菌灌装瓶等各类饮料瓶。
- 4、食品、食用油、调味品、化妆品、洗涤用品、医药等各领域中空容器。

1. Different brands of two-step blow molding machines such as SIDEL, KRONES, SIG/KHS, TECH-LONG, and NEWAMSTAR.
2. Different brands of one-step blow molding machines such as SIPA, ASB, and AOKI.
3. PET containers for beverage industry such as water bottle, CSD bottle, HR bottle, and aseptic bottle.
4. Various containers for the industry of food, edible oil, condiment, cosmetic, toiletry product, and pharmaceutical.

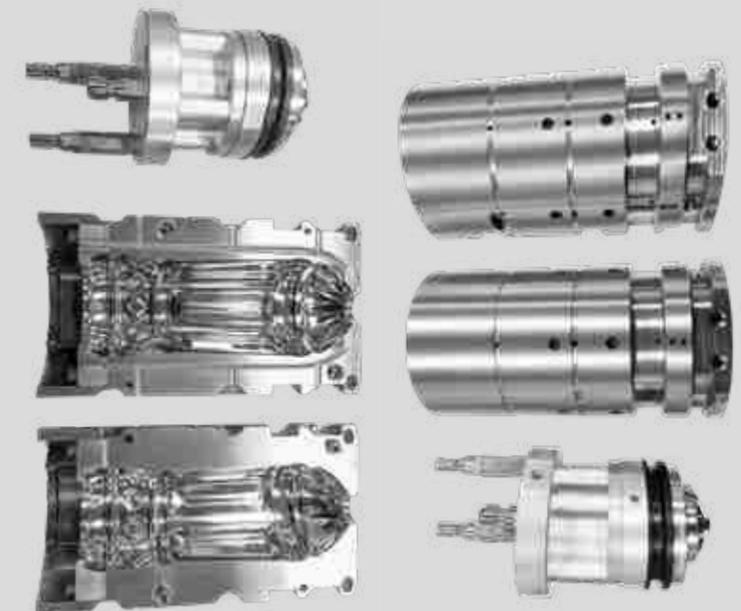
⊕ 冷灌装吹瓶模具 - 适用于 KHS 机台
Cold fill blow mold - for KHS machine



⊕ 冷灌装吹瓶模具 - 适用于 Krones 机台
Cold fill blow molds - for Krones machines



⊕ 热灌装吹瓶模具
Hot fill blow mold





Accessories 配件

— 适配件适用于 Adapters are available for

吹瓶机个性化零件：与瓶口改造、瓶型和容量变更所需的个性化零件。

瓶型和瓶胚优化相关的个性零件。

将同一吹瓶模具在不同吹瓶设备使用的转换件。

吹瓶机设备零件。

为配合客户加速新产品上市、提供一站式服务所需的个性化零件。

Blow molding machine personalized parts: personalized parts required for bottle mouth modification, bottle shape and capacity change.

Individual parts related to bottle shape and preform optimization. Conversion parts for the same blowing mold used in different blowing equipment.

Blow molding machine equipment parts.

In order to cooperate with customers to accelerate the launch of new products and provide personalized parts for one-stop service.



吹瓶机转换件
Conversion parts



吹瓶机转换件
Conversion parts



喷枪
Blowing pins



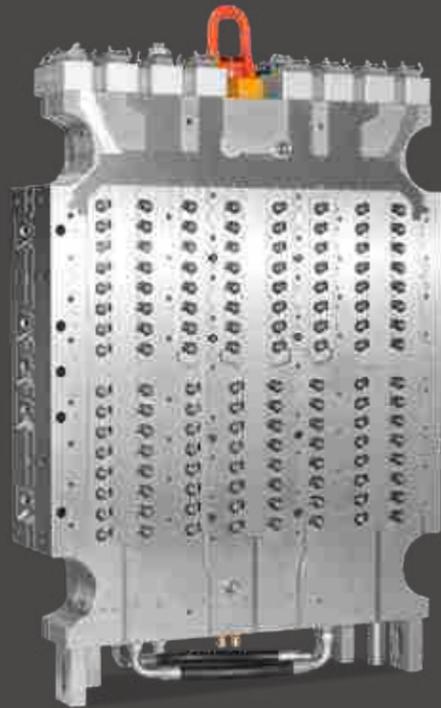
吹瓶机模架
Clamping base



模壳
Mold shell



模壳
Mold shell



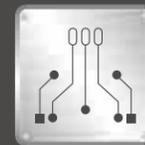
1、规格：注坯热流道最大腔数 144 腔、注盖热流道最大腔数 96 腔。

2、适用机台：HUSKY、NETSTAL、KM、SIPA 等注坯机台，及其他注盖机台。

1. Specification: Up to 144 cavities for preform injection hot runner and 96 cavities for closure injection hot runner.

2. Applied to: Different brands of preform injection machines including HUSKY, NETSTAL, KM, SIPA, etc. and various brands of closure injection machines.

Hot runner system 热流道系统



High precision mold base manufacturing

高精度的模架制造

精工制造，铸就非凡品质

精密、高效、柔性的智能化机械加工设备，缔造高品质，高技术，高精度的超凡产品。

Seiko manufacturing, creating extraordinary quality

Precision, efficient and flexible intelligent mechanical processing equipment, creating high-quality, high-tech, high-precision extraordinary products.



Tailor-made solution for

mainstream industrial PET machines

过百种模具设计方案应用在各种 PET 注塑机

- New molds 新模具
- New hot runners 新热流道
- Take-Off-/PMC-Units 取出系统
- Specialized molds 专业模具
- Mold conversions 模具改造
- Spare parts supply 零备件
- Technical support 技术支持
- Mold refurbishing 模具翻新
- Reworking 修改

.....and more
.....及其它许多



Husky (赫斯基)



Sacmi (萨克米)



KraussMaffei (克劳斯玛菲)



Arburg (阿博格)



Netstal (耐司特)



Dardos (达道)

After-sales service 售

After-sales service

We will serve you wholeheartedly

售后服务 | 竭诚为您服务

- 利和精密机械秉承“客户的需求就是我们前进的方向；
 - 客户的信任就是我们奋斗的目标”的服务宗旨；
 - 以完善、周到的售后服务，彻底解决客户的后顾之忧！
- Lihe Precision Machinery adhering to the "customer demand is our direction of progress;
 - Customer's trust is the goal of our struggle "service tenet;
 - With perfect and thoughtful after-sales service, we can completely solve customers' worries!



销售
Sales service

我司拥有专人专项的销售团队为您服务。

Our company has a dedicated sales team to serve you.



方案设计
Design

对客户情况进行充分而专业的设计，根据您的需求推荐更适合您的产品。

Carry out sufficient and professional design for the customer's situation, and recommend products that are more suitable for you according to your needs.



售
After-sales training

提供产品的使用培训及维护保养等服务。

Provide product use training and maintenance services.

Sales network 销售



Expand international markets

拓展国际市场

稳居国内市场，大步迈向国际市场。
本公司一向以立足中国，放眼世界为市场策略。

Stable in the domestic market and stride towards the international market.
The company has always been based in China and looking to the world as its market strategy.